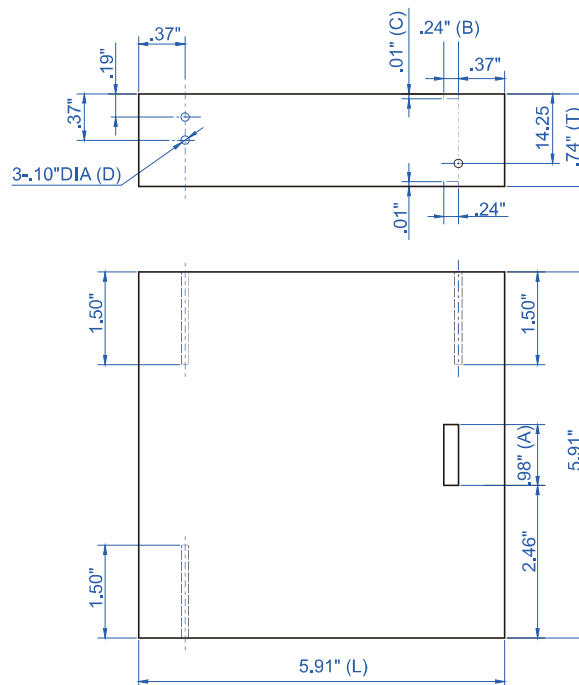


NON-PIPE WELD TEST BLOCKS



UFD-ASM-T19



- According to ASME standard
- Used for calibrating ultrasonic instruments and setting reference sensitivity
- Inspection of materials with a diameter greater than 19.69"

SPECIFICATION

Part No.	Material	Weld thickness	Thickness (T)	Length (L)	Hole Diameter (D)	Groove dimension (A×B×C)
UFD-ASM-T19	S355J0	≤.98"	.75"	5.91"	.10"DIA	.98"×.24"×.01"
UFD-ASM-T38	S355J0	>.98"~1.97"	1.50"	5.91"	.11"DIA	.98"×.24"×.02"
UFD-ASM-T75	S355J0	>1.97"~3.94"	2.95"	7.87"	.20"DIA	.98"×.24"×.06"
UFD-ASM-T125	S355J0	>3.94"	4.92"	14.96"	.26"DIA	.98"×.25"×.10"