

# SHOT AND GRIT BLASTING SURFACE ROUGHNESS SPECIMENS

**INSIZE PLUS**  
MADE IN EUROPE

- To check the roughness of steel surfaces which have been blast cleaned before painting
- Meets ISO 8503/1
- Rust-proof, made of pure Nickel
- Each piece contains 4 parts

Part No.	Machining method	Roughness (Ra)*	Roughness (Rz)*
ISR-CSE017	shot blasting	125, 320, 520, 720 $\mu$ in	768, 1920, 3120, 4320 $\mu$ in
ISR-CSE018	grit blasting	128, 420, 720, 1000 $\mu$ in	768, 2520, 4320, 6000 $\mu$ in

\* The actual value is the value to be calibrated.



ISR-CSE017