

# LENGTH PRESETTERS (MOTORIZED/MANUAL TYPE)

REPLACING RING GAUGES
AND GAUGE BLOCKS

CAN BE USED IN WORKSH<u>OPS</u>



ATTENTION: WORKING TEMPERATURE 50-95°F,
TEMPERATURE CHANGE ≤1.8°F/h

ATTENTION: ADAPTERS ARE NEEDED

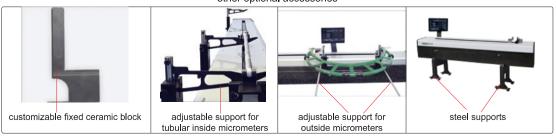


- Used to set and calibrate various measuring tools,
   such as bore gauges, multifunctional calipers, internal/external snap gauges,
   three-point internal micrometers, tubular inside micrometers, calipers, micrometers, etc
- Manual mode can be used to measure workpieces
- Stores up to 100 positions (OD + ID)
- Can preset any position and save it
- Can set the step distance and move continuously
- The built-in steel strip grating ruler has the same temperature expansion coefficient as the steel workpiece, so length presetters can be used in workshops
- Connect to computers through Modbus protocol

# need to select adapters based on different measuring tools



#### other optional accessories



# application

zero setting and calibration of bore gauges



zero setting and calibration of split type dial bore gauges



zero setting and calibration of plug bore gauges





dial comparator calibration

# application



dial test indicator calibration

application



zero setting and calibration of internal/external snap gauges

#### application



zero setting and calibration of three-point internal micrometers

application



zero setting and calibration of micrometers

application



zero setting and calibration of tubular inside micrometers

# application



zero setting and calibration of comparison gauges

# application



caliper calibration

# application



depth caliper calibration

# application



measuring plain plug gauges (manual mode)

#### app**l**ication



measuring thread plug gauges (manual mode)

#### application



measuring workpieces (manual mode)

#### **SPECIFICATION**

Part No.		ISQ-M300	ISQ-M600	ISQ-M1000	ISQ-M1500	ISQ-M2000	ISQ-M3000
Range	inter diameter	.004~10.24inch	.004~22.05inch	.004~37.80inch	.004~57.09inch	.004~76.77inch	.004~116.14inch
	outer diameter	1.57~12inch	1.57~23inch	1.57~40inch	1.57~58.66inch	1.57~78.35inch	1.57~117.72inch
Resolution		20μin					
Accuracy		(59.1+2L)μin, (L is measuring length in inch)					
Repeatability		31μin					
Zeroing method		motorized, manual					
Interface		ETHERNET, USB					
Environment requirement		temperature: 50~95°F, temperature change: ≤1.8°F/h					
Power supply		100~240V					
Weight		176 <b>l</b> b	309 <b>l</b> b	794 <b>l</b> b	992 <b>l</b> b	1433 <b>l</b> b	3307 <b>l</b> b

#### **OPTIONAL ACCESSORY**

Adapter	need to consult based on measuring tools				