



# **CNC VISION MEASURING SYSTEMS (STANDARD TYPE)**



■ Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.

Servo motors for X, Y, Z axis

- SPC function for large quantity measurement

## STANDARD DELIVERY

Main unit	1 pc
Software	1 pc
Computer	1 pc
24" display	1 pc
Len with coaxial light	1 pc
Controller	1 pc
Calibration glass chart	1 pc
Laser positioner	1 pc
Clay	1 pc
Anti-dust cover	1 pc



probe (optional), includes .079" DIA/Ø2mm and .118" DIA/Ø3mm styli, .984" DIAØ25mm calibration ball, measuring accuracy is .0004"



laser probe (optional) measuring accuracy is .0002"



software flash disk (included)

## **SPECIFICATION**

Part No.	motorized zoom lens	ISD-V220ZA-U	ISD-V220ZHN-U	ISD-V270ZA-U	ISD-V270ZHN-U		
	manual zoom lens	ISD-V220CNCA-U	ISD-V220HN-U	ISD-V270CNCA-U	ISD-V270HN-U		
Measuring range (X×Y×Z)		8.66×4.72×5.90"	8.66×4.72×11.81"	10.63×6.69×5.90"	10.63×6.69×11.81"		
Stage size		17.72×11.02"	17.72×11.02"	19.69×12.99"	19.69×12.99"		
Glass stage size		12.05×7.72"	12.05×7.72"	13.78×9.84"	13.78×9.84"		
Resolution of X/Y/Z axis		.00002"					
Accuracy of X/Y axis		≤(98.4+10L)µin (L is the measuring length in inch)					
Repeatability of X/Y axis		.00008"					
Objective		0.7X~4.5X (zoom)					
Working distance		3.62"					
Magnification		33.0X~208.6X (with manual zoom lens, on 24" monitor)					
		31.9X~188.7X (with motorized zoom lens, on 24" monitor)					
Camera		giga-bit network camera					
<b>III</b> umination	surface	coaxial light, programmable segmented ring light					
	" contour	adjustable LED					
View field (diagonal length)		.06~.43"					
Max. height of workpiece		5.90"	11.81"	5.90"	11.81"		
Max. weight of workpiece		66lb					
Operation system		Windows 7/8/10					
Drive method		automatic					
Power supply		110V, 50/60Hz					
Dimension (L×W×H)		29.92×23.62×35.43"	29.92×23.62×41.34"	29.92×23.62×35.43"	29.92×23.62×41.34"		
Weight		322lb	344 <b>l</b> b	370lb	392lb		

#### SPECIFICATION

SPECIFICA		rized zoom lens	ISD-V370ZA-U	ISD-V370ZHN-U	
Part No.	$\vdash$	ual zoom lens	ISD-V370CNCA-U	ISD-V370HN-U	
Measuring range (X×Y×Z)			14.57×10.63×5.90"	14.57×10.63×11.81"	
Stage size		5 (X : 2)	23.86×18.35"	23.86×18.35"	
Glass stage size		<u> </u>	17.72×13.78"	17.72×13.78"	
Resolution of X/Y/Z axis			.00002"		
Accuracy of X/Y axis			≤(137.8+10L)µin (L is the measuring length in inch)		
Repeatability of X/Y axis			.00008"		
Objective			0.7X~4.5X (zoom)		
Working distance		e	3.62"		
Magnification			33.0X~208.6X (with manual zoom lens, on 24" monitor)		
			31.9X~188.7X (with motorized zoom lens, on 24" monitor)		
Camera			giga-bit network camera		
uminati		surface	coaxial light, programmable segmented ring light		
Illuminatio	on	contour	adjustable LED		
View field (diagonal length)		onal length)	.06~.43"		
Max. height of workpiece		vorkpiece	5.90"	11.81"	
Max. weight of workpiece		workpiece	66lb		
Operation system		m	Windows 7/8/10		
Drive method			automatic		
Power supply			110V, 50/60Hz		
Dimension (L×W×H)			38.19×26.38×37.01"	38.19×26.38×41.91"	
Weight			586 <b>l</b> b	608 <b>l</b> b	

### **OPTIONAL ACCESSORY**

0.5X auxiliary objective	part no. ISD-V-OB05X working distance: 6.89" magnification: 16.5~104.3X (with manual zoom lens, on 24" monitor) 16.0~94.4X (with motorized zoom lens, on 24" monitor)	
2X auxiliary objective		
Probe	part no. ISD-V-PROBE includes .079" DIA/Ø2mm and .118" DIA/Ø3mm styli, .984" DIA/Ø25mm calibration ball	
Laser probe	part no. ISD-V-LASER	
Office software	part no. <b>7313-OFFICE</b>	

## SOFTWARE (INCLUDED)

