



# PORTABLE LEEB HARDNESS TESTER CODE HDT-LP320

- Can use wired probes or wireless probes
- Dual-coil probe for high accuracy
- Universal testing angle, no need to set impact direction
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)
- Dual value display, shows both Leeb and converted hardness
- Large 2.4" LCD display with backlight
- With a magnet on the back, the main unit can be attached on steel surfaces
- According to ASTM A956 and DIN 50156







main unit (not included probe)

main unit connected to wired probe







main unit connected to bluetooth printer (optional)



main unit connect to PC, software is included, upload the data to PC, print and send to Excel



#### **SPECIFICATION**

1HLD/1HV/1HB/0.1HRC/0.1HRB/0.1HRA/0.1HS/1SGM
±6HLD (when HLD=800)
USB
HL 100-960/HRC 0.9-79.2/HRB 1-140/HB 1-1878/HV 1-1698/HS 0.5-1370/ HRA 1-88.5/SGM (rm) 1-6599N/mm²
1.steel/cast steel, 2.alloy steel, 3.stainless steel, 4.gray pig iron, 5.nodular cast iron, 6.cast aluminum, 7.brass, 8.bronze, 9.copper, 10.forging steel, 11.rolling steel
average /max. /min. /s.value
999 data
14°F ~ 113°F
2xAA battery
5.71×2.68×1.10"
.35lb

### STANDARD DELIVERY

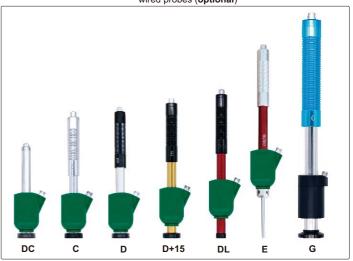
Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
Magnet	1 pc

### **OPTIONAL ACCESSORY**

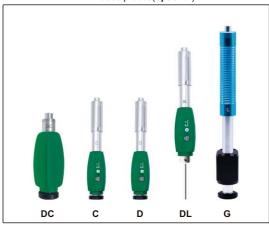
Wired probe	DC	HDT-LP320-DC			
	С	HDT-LP320-C			
	D	HDT-LP320-D			
	D+15	HDT-LP320-D15			
	DL	HDT-LP320-DL			
	E	HDT-LP320-E			
	G	HDT-LP320-G			
Wireless probe	DC	HDT-LP320-DCW			
	С	HDT-LP320-CW			
	D	HDT-LP320-DW			
	DL	HDT-LP320-DLW			
	G	HDT-LP320-GW			
Hardness test block D **		HDT-B-HLD3			
Hardness test block G*		HDT-B-HLG2			
printer		HDT-LP320-PRINTER			
Support rings		HDT-LP320-SRING			

 <sup>\*</sup> Hardness test block G (HDT-B-HLG2) is for probe G (HDT-LP320-G or HDT-LP320-GW).
 \*\*Hardness test block D (HDT-B-HLD3) is for all others probes.

### wired probes (optional)



wireless probes(optional)



## APPLICABLE WORKPIECE

AT LIGABLE WORKS LIGE											
Probes		DC	С	D	D+15	DL	E	G			
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	very hard material	casting or forging workpiece			
Maximum roughness of workpiece (Ra)		80µin	16µin	80µin	80µin	80µin	80µin	280µin			
Minimum weight of workpiece	direct measurement	11.02lb	3.31lb	11.02lb	11.02lb	11.02lb	11.02lb	33.08lb			
	on solid support	5.51lb	1.10lb	4.41lb	4.41lb	4.41lb	5.51lb	11.02lb			
	coupled on plate	.11-4.41lb	0.04lb	.11-4.41lb	.22lb	.22lb	.22-4.41lb	1.10lb			
Minimum thickness of workpiece		.12"	.04"	.12"	.12"	.12"	.12"	.39"			