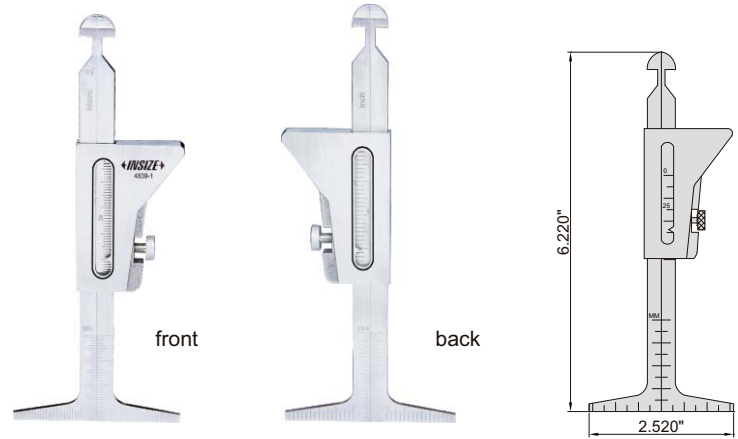
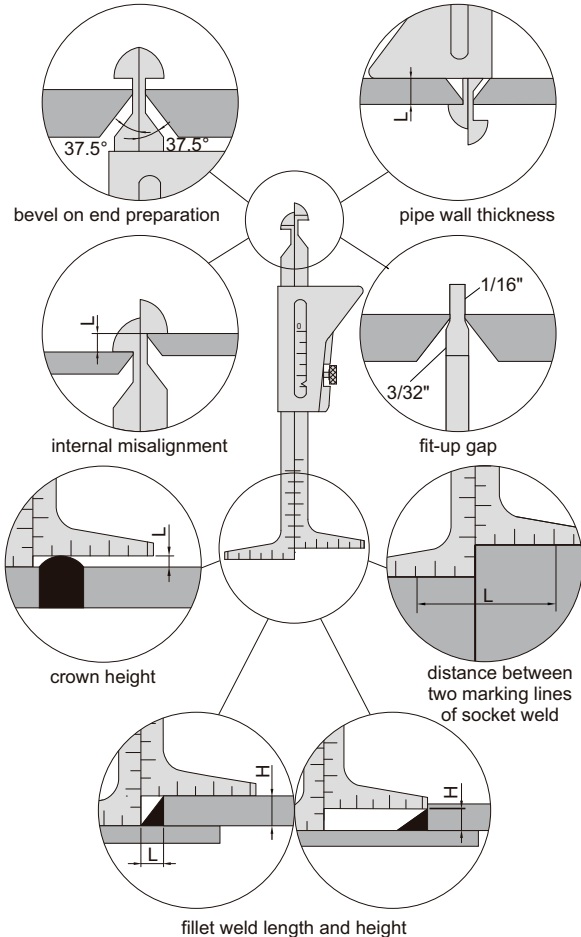


PIPE WELDING GAGE



4839-1

- Made of stainless steel

Part No.	Measurement	Range	Graduation	Accuracy
4839-1	bevel on end preparation	37.5°	—	±1°
	pipe wall thickness	0~1-3/4" (0-45mm)	1/16" (1mm)	±.02"
	internal misalignment	0~1-3/8" (0-35mm)	1/32" (1mm)	±.02"
	fit-up gap	1/16", 3/32"	—	±.004"
	crown height	0~1-3/8" (0-35mm)	1/32" (1mm)	±.02"
	distance between two marking lines of socket weld	0~2-3/8" (0-60mm)	1/16" (1mm)	±.02"
	fillet weld length	0~1-1/4" (0-30mm)	1/16" (1mm)	±.02"
	fillet weld height	0~1-3/8" (0-35mm)	1/32" (1mm)	±.02"